



The Castle Stone series evokes the floors of ancient castles where multiple sizes would be mixed together creating interesting patterns. The soft surface texture and slightly chiseled edges, inspired by reclaimed stone, create the effect of a surface worn by time and nature. The Modular Pattern is sold prepackaged with all the sizes you need to create the pattern (2 pieces 8x8, 1 piece 8x16, 2 pieces 16x16 and 1 piece 16x24).



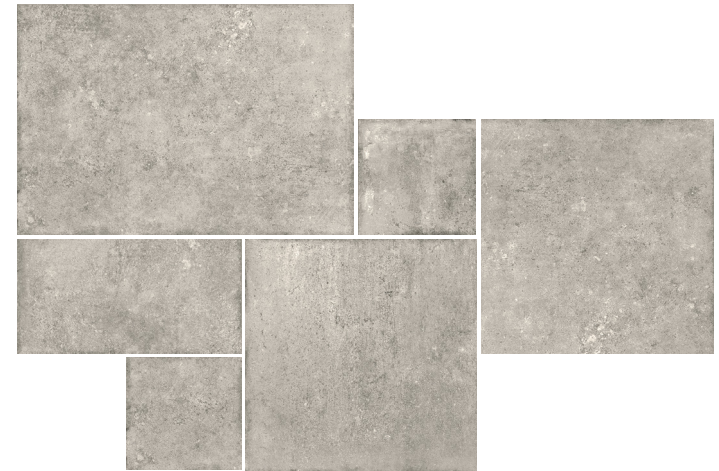
Chillon (ESCSCN)



Howard (ESCSDH)



Kilkenny (ESCSKY)



Saint Michel (ESCSSM)

Brochure colors are intended as a guide only and may vary from actual tile. Please check tile samples before making final selections.

# Product Information

## Colors

ESCSCN  
ESCSDH

Chillon (Cream)  
Howard (Beige)

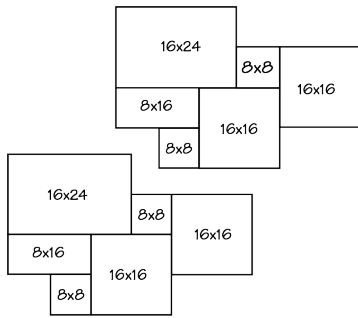
ESCISKY  
ESCSSM

Kilkenny (Light Grey)  
Saint Michel (Medium Grey)

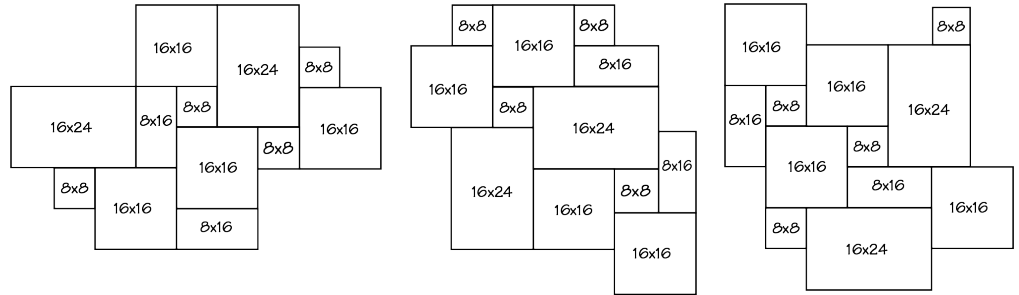
## Modular Pattern - Non-Rectified, sold by the FULL CARTON only.

The Modular Pattern is a mix of 8 x 8, 8 x 16, 16 x 16 & 16 x 24 packed together. Each carton has 2 pieces 8 x 8, 1 piece 8 x 16, 2 pieces 16 x 16 and 1 piece 16x 24. Below are examples of patterns that can be created.

The module in this pattern is created from one box.



The modules in these three patterns are created from two boxes.



## Trim

The surface bullnose is made from field tile that is cut, ground and reglazed.

ESCSC--/SBN 2-1/2 x 24 Surface Bullnose

## Non-Stock Item - Textured Finish

FOR PROJECTS THAT MEET MINIMUM QUANTITIES  
Non-Stock prices are subject to change and should be reconfirmed at time of order. Available in all colors.

Modular Pattern Textured (R11 C) ESCSC--T/MP

## Usage

Castle Stone is suitable for residential floors and light commercial applications.

Physical Properties	Norms	Value
Average Bending Strength	10545-04	> 38 N/mm <sup>2</sup>
Water Absorption	10545-03	≤ 0,05
Frost Resistance	10545-12	No Damage
PEI	10545-7	4
Slip Resistance	DIN51130	R10
** Dynamic (DCOF) Coefficient of Friction	ANSI A 326.3	≥ 0.42 Wet

## Installation Information

**The Modular Pattern is a non-rectified material. The sizes are designed to work together in the pattern with an average 1/8" grout joint. While it is intended to be installed as a pattern, the grout joints may not be perfectly uniform and the installer may have to make adjustments during installation, making some joints smaller and some joints larger, rather than relying on spacers.**

Please note that the individual sizes are not available separately, so it is important to use each piece as it was intended to make the pattern (for example, not using the 8x8 pieces instead of cutting an 8x16) to avoid having to purchase excess material to complete the project.

It is important to mix the pieces to get the right shading as well as get the pattern right. Please note that we do not accept returns in general. In the rare occurrence that we make an exception and do take a return of this product, only factory sealed boxes can be accepted.

\*\* These results are for the natural finish and for the normal productions; if there is concern about a particular production, it should be tested. The Dynamic Coefficient of Friction is a general guide only. Testing may vary with different production runs and with different testing labs.

As noted in the Americans with Disabilities Act (ADA) the coefficient of friction varies considerably due to facts not under the control of entities such as the manufacturers and distributors. These factors include, but are not limited to, contaminants, slope of terrain, drainage conditions, adjacent surfaces, etc. Suitability for any installation can only be determined by a site examination of all conditions that could affect the slip resistance of the tile being installed. Continual cleaning and maintenance must be performed once the tile has been installed. For more information see our current handout Americans with Disabilities Act and Slip Resistance of Tile.